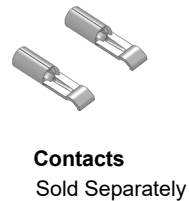


ANDERSONPOWER™

SBS® Mini Clamp Assembly Instructions Components



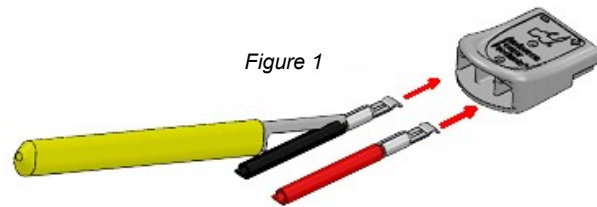
Tools You Will Need

- 11038G2 Insertion/Extraction Tool • Punch, Hand, Dia. .090" • Hammer • Pliers, Needle Nose
- Wire Tie Insulation Tool, IDEAL® Part Number 41-990

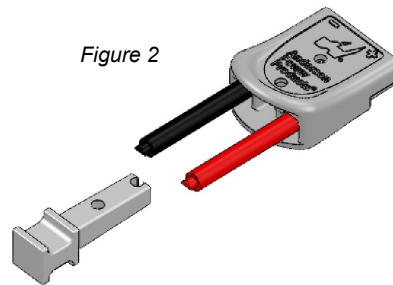
Instructions

1. Crimp contacts onto wires per SBS® mini crimp specifications. Crimp specifications can be found at the following web address:
<https://www.andersonpower.com/us/en/resources/SBSseriesResourcesPage.html>

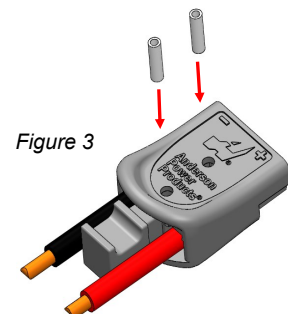
2. Using The APP® insertion tool (Part number 111038G2), insert crimped wires into housing as shown (figure 1).



3. Insert Cable Clamp into middle position of housing as shown (figure 2).



4. Secure the Cable Clamp to the center position of the housing as shown. Use a hand punch and hammer to secure the pins into the housing (figure 3).



5. Using the recommended size wire tie, fully wrap the wire tie around cables and clamp, as shown. Tighten snug by hand (figure 4) or use the wire tie installation tool as shown in (figure 5). Follow installation tool's instructions for wire tie installation.
6. Trim any excessive length of wire tie as shown in (figure 6).

Figure 4

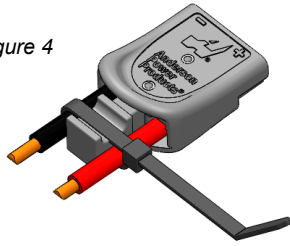


Figure 5

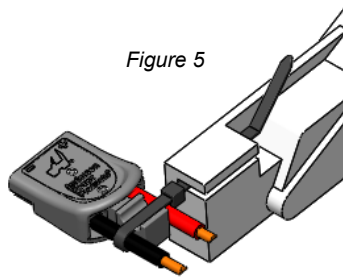
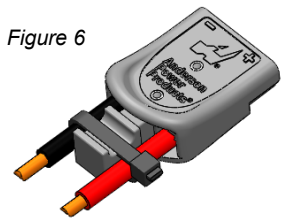


Figure 6

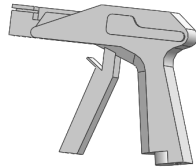


Wire Tie Installation Tool Order Information



IDEAL INDUSTRIES, INC.

IDEAL Industries Inc.



Part Number 41-990

1-800-435-0705

Website https://idealind.com/content/electrical/en_US/wheretobuy.html

All Data Subject To Change Without Notice

2023-0043 1S6817 Rev 4 **Your Best Connection™**

Anderson™ will use reasonable efforts to include accurate and up-to-date content in the assembly instruction. All product information contained in the instruction sheet including ordering information, illustrations, specifications, and dimensions, are believed to be reliable as of the date of publishing, but is subject to change without notice. Anderson™ makes no warranty or representation as to its accuracy. Content in the instruction sheet may contain technical inaccuracies, typographical errors and may be changed or updated without notice. Anderson™ may also make improvements and/or changes to the products and/or to the programs described in the content at any time without notice. Current sales drawings and specifications are available upon request.

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