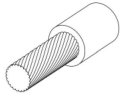


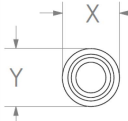
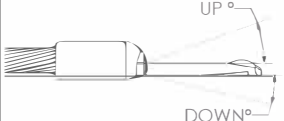




Crimp Specification for SBO[®] 60 & SBE[®] 80 Contacts

	 	SBO [®] 60 & SBE [®] 80	MAX 		See "Resistance Test Setup"	See "Pull Test Setup"				
All Criteria Must Be Achieved for Proper Crimp Fit & Function										
Wire Size	Contact Series	Housing Series	Maximum Crimp Barrel Dimensions ⁽³⁾				Maximum Blade Angle Distortion (Degrees) ⁽⁴⁾	Silver Plated Contacts Milli-ohm Resistance (MAX) ⁽¹⁾	Wire Pull Out Force (MIN) lb _r ⁽²⁾	Wire Pull Out Force (MIN) N ⁽²⁾
			X		Y					
			In	mm	In	mm				
25 mm ²	1339G4	SBO [®] 60 & SBE [®] 80	0.326	8.2	0.317	8.0	+2.0 up / -1.0 down	0.02	140	623
16 mm ²	1339G1								100	445

NOTE: For auxiliary contacts, see the Crimp Specifications for PP15/45 series, PowerMod[®] series, or PPMX contacts.