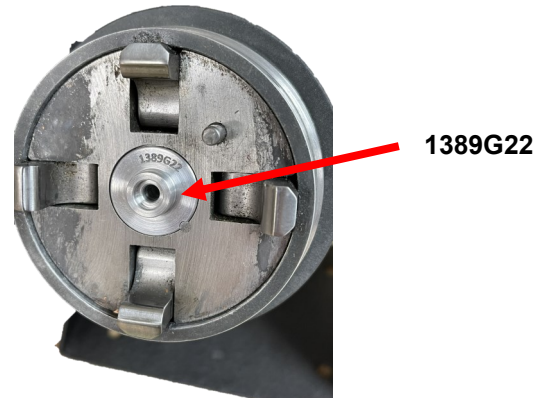


6P Mini SPEC Pak® Crimp Instructions #8 AWG [10mm²] 1387G1

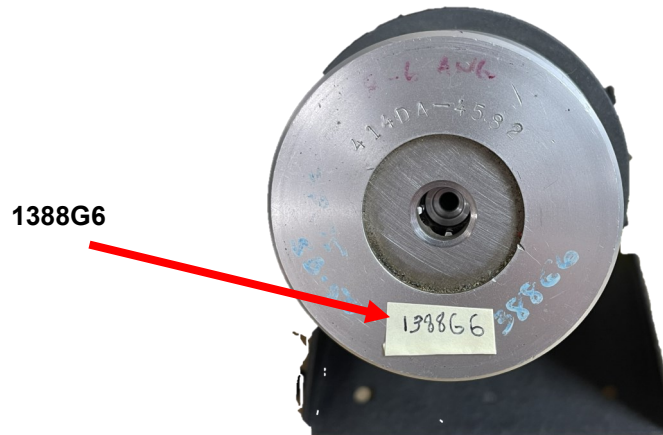


Installing Die & Locator

- 1) Install 1389G22 locator into 1387G1

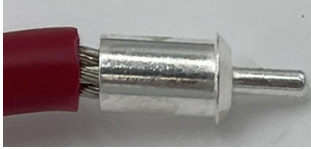


- 2) Install 1388G6 die set and screw the cover into place



For Crimping 116132P1 & 116133P1 Contacts

1) Insert stripped back wire fully into contact barrel



Pin Contact with Wire Inserted



Socket Contact with Wire Inserted

2) Install contact into locator with barrel side pointing out and activate machine to crimp



Crimped Pin Contact



Crimped Socket Contact