

SBX®350 / SBE®320 DOUBLE STACK ASSEMBLY



Double Stack Bracket and Handle Assembly



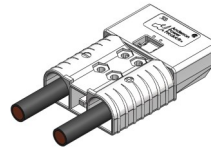
Battery Bracket



Charger / Truck Middle Plate



SBX®350 / SBE®320 Spacer (2X)



SBX® Connector Assembly (4X)



Hex Bolt
 $\frac{1}{4}$ - 20 x 3 (4X)
 $\frac{1}{4}$ - 20 x 2 - $\frac{3}{4}$ (4X)



NUT, HEX, 1/4-20 (8X)



WASHER, 1/4 (8X)

Tools You Will Need • Wrench Open End * Lubricant (Optional)

IMPORTANT: Refer to 1S6832A for guidelines on paralleling conductors

PREPARING THE CHARGER / TRUCK CONNECTOR ASSEMBLY

1. Align 2 Connector Housings, Spacer, Middle Plate and Double Stack Bracket and Handle Assembly as shown (see figure 1).
2. Pass 3 inch Hex Bolts through all components.
3. Align Protruding Bolts of the Charger / Truck with holes on Fixed Panel. See appendix for hole pattern, page 2.
4. Secure components using (4) Hex Bolts, (4) Washers and (4) Nuts.
5. Tighten the Nuts with a torque value of 65 (in-lbs) / 7.3 (Nm).

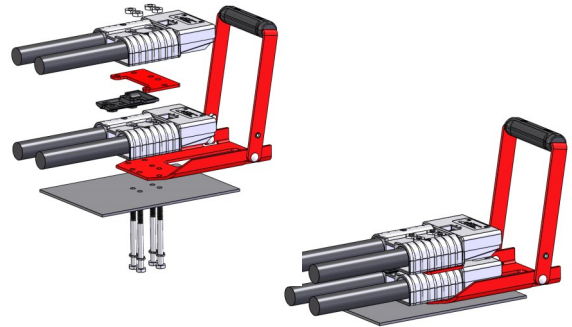


Figure 1

PREPARING THE BATTERY CONNECTOR ASSEMBLY

6. Align 2 Connector Housings, Spacers, Battery Bracket and insert 2 $\frac{3}{4}$ inch Hex Bolts shown (see figure 2).
 7. Lightly secure the Nuts to the Hex Bolts.
 8. Insert Battery Connector Assembly into the Truck / Charger Assembly as shown (see figure 3).
- Align the slots in the Battery Bracket to the Pins in the Truck / Charger Assembly as shown (see figure 4).
 - Drop Battery Connector Assembly onto the Pins as shown (see figure 5).

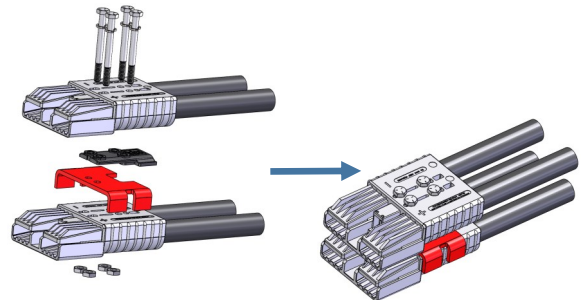


Figure 2



Figure 3

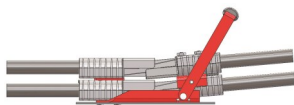


Figure 4

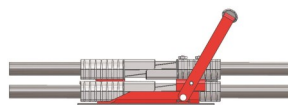
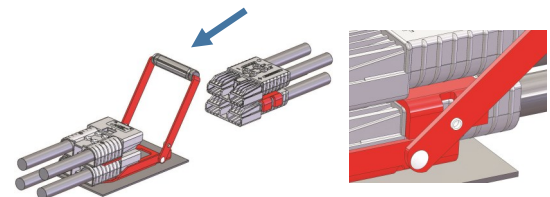


Figure 5



9. Push the Handle so that the Connector Assemblies are mated as shown (see figure 6). If there is a slight gap between connectors, force the battery connector assembly forward until the gap is closed before tightening the bolts

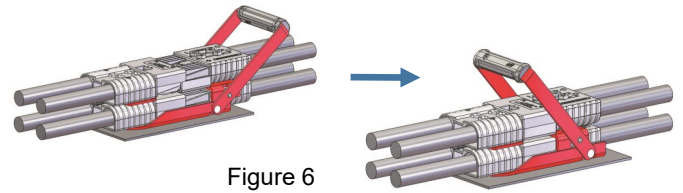


Figure 6

10. Tighten the front (1) Nuts on the Battery Connector Assembly to a torque value of 65 (in-lbs) / 7.3 (Nm) as shown (see figure 7).

11. Tighten the back (2) Bolts on the Battery Connector Assembly to a torque value of 65 (in-lbs) / 7.3 (Nm) as shown (see figure 7).

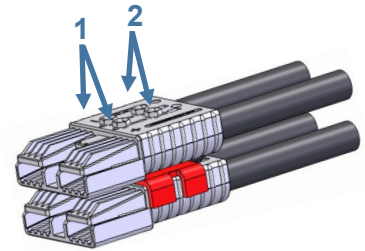


Figure 7

12. Close the Lever to mate the Battery Connector Assembly to the Charger / Truck Connector Assembly.

13. SBX[®]350 / SBE[®]320 DOUBLE STACK ASSEMBLY is complete as shown (see figure 8).

- (OPTIONAL) - To reduce friction between the housings and reduce mating force, white lithium grease can be applied to the mating faces of the contacts and housings, see Preventative Maintenance under Resources at www.andersonpower.com

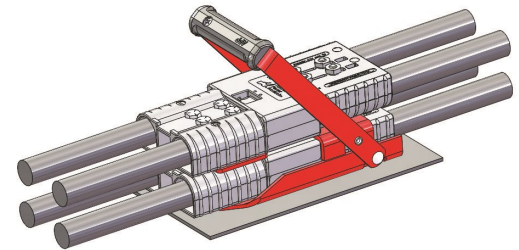
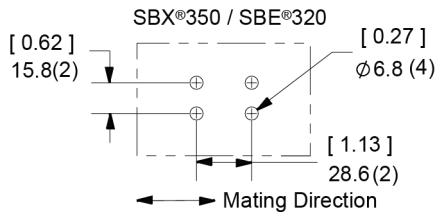


Figure 8
Fully Assembled

Hole Pattern Appendix



All Data Subject to Change Without Notice

2021-0105 156827 Rev 1

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HEADQUARTERS: Anderson Power Products®, 13 Pratts Junction Road, Sterling, MA 01564-2305 USA T: +1 978-422-3600 F: +1 978-422-0128 • **EUROPE:** Anderson Power Products® Ltd., Unit 3, Europa Court, Europa Boulevard, Westbrook, Warrington, Cheshire, WA5 7TN United Kingdom T: +44 (0) 1925 428390 F: +44 (0) 1925 520203 • **ASIA / PACIFIC:** IDEAL® Anderson Asia Pacific Ltd., Unit 922-928 Topsail Plaza, 11 On Sum Street, Shatin N.T., Hong Kong T: +(852) 2636 0836 F: +(852) 2635 9036 • **CHINA:** IDEAL® Anderson Technologies (Shenzhen) Ltd., Block A8 Tantou Western Industrial Park, Songgang Baoan District, Shenzhen, PR. China 518105 T: +(86) 755 2768 2118 F: +(86) 755 2768 2218 • **GERMANY:** IDEAL® Industries Germany GmbH, Esslinger Strasse 7, D – 70771 Leinfelden-Echterdingen, T: +49 (0) 711 – 997606666 • **INDIA:** IDEAL® INDUSTRIES India Private Limited, 229-230, SPAZEDGE, Tower B, Sector 47, Sohna Road, Gurgaon – 122018, Haryana, India T: +(91) 956 007 5905 www.ideal-industries.in • www.andersonpower.com